

ABSTRACT OF THE DISCLOSURE

A printing apparatus executes a print process of body text and a 2-sided print process of tab paper sheets by a single operation at an information processing apparatus. After one face of each tab paper sheet undergoes a print process, the printed tab paper sheets are set on a tray again, and the other face of each tab paper sheet undergoes a print process upon reception of a print instruction. In this case, the information processing apparatus issues commands and data required for the printing apparatus to execute such print processes.